

INTRODUCTION

Understand the role of GD&T in the reduction of manufacturing cost and lead time as well as enhanced product reliability. Thorough knowledge of GD&T – the essential link, connecting the functional departments in the manufacturing industry – is a must for engineers. Many times lack of proper understanding/misconceptions about GD&T lead to depriving the true benefits of GD&T in terms of enhanced reliability of the product, saving in manufacturing cost, reduction in lead time, etc. Learn the fundamentals of GD&T in detail with application examples.

Keeping this in view, Indian Machine Tool Manufacturers' Association is organising a 2 days training programme on "Geometric Dimensioning and Tolerancing (GD&T) in Design through Manufacturing".

FOCUS AREAS

- Tolerance, types of tolerances, why tolerance is required?
- History, Introduction and understanding the need for GD & T
- Fundamental rules of GD&T per ASME Rule1 and Rule2
- Coordinate vs Geometric tolerancing
- Definitions of Terms and Symbols: Feature, FOS, FCF, MMC, LMC and RFS
- DRF thro definition of datums and DOF restrained by primary, secondary and tertiary datums
- Calculation of bonus tolerance per MMC / LMC
- Five groups of GD&T parameters Form, Orientation, Location, Run out and Profile
- Form tolerances and applications
- Straightness
- Flatness
- Circularity
- Cylindricity
- Orientation tolerances and applications
 - Parallelism
 - Perpendicularity
 - Angularity
- Location tolerances and applications
 - Position
 - \circ Concentricity
 - Symmetry
- Run out tolerances and applications
 - Circular run out
 - Total run out
- Profile tolerances and applications
 - Profile of a line
 - Profile of a surface
- Learn to Interpret above through Case Studies and Exercises
- Inspection Methodology for GD&T Parameters

KEY TAKE AWAYS

After undergoing the programme, the participants will be able to -

- Understand the concepts of GD&T features and correctly interpret GD&T symbols in Engineering Drawings
- Learn about using tolerances at RFS, MMC and LMC conditions and Calculate Bonus tolerance.
- Gain a practical insight into inspection of GD&T features using conventional methods, Co-ordinate MeasuringMachine and functional gauges.
- almplement GD&T controls for a new project with proper selection of datum features.

PARTICIPATION FEE

Rs. 10450/-

+18% GST IMTMA Members/ Micro Companies/ Individuals/ Educational Institutions / Students/ IMTMA Non Members/ Others USD 415/-Overseas Participants

Group Concession : 10% for 3 to 5 and 20% for 6 and more delegates being nominated from the same company

PARTICIPANT PROFILE

This programme will be a Mid Level one and participants are expected to have knowledge of Engineering Drawing as a prerequisite.

This programme will benefit Managers, Engineers and Supervisory Personnel involved in the functions of Product Design, Process Planning, Production, and Quality Assurance from Machine Tool, Automobile & auto ancillaries, Tool Rooms, Consumer Durables, Aerospace, Defence & Railway establishments, General Engineering and other Capital goods manufacturing industries.

Participants are encouraged to bring their drawings for discussion and problem solving.

FACULTY

The programme will be conducted by Mr. Yuvaraj Patil,

Mr. Yuvaraj Patil is a mechanical engineer having more than 16 years of experience in CNC Machine Shop & Tool Room. He has worked with various companies – ASB International, Videocon, Menon & Menon and PARI. Additionally, he has 9+ years of experience in training engineers in CNC Machining area with hands-on practice.

He has trained 2000+ Industry professionals in the CNC Machining area, Dimensional Metrology, and Inspection. And trained 400+ fresh graduate mechanical engineers in Production engineering for making engineers industry ready.

Also, he has conducted the training program on Machining fundamentals, Dimensional Metrology, and GD & T for Sigma Electrical, Maruti Suzuki, Volkswagen, Mahindra and ENPRO.

For Registration Contact

Nagraj Hamilpure Programme Coordinator 9881616902 n.hamilpure@imtma.in Back End Operations 9742626488 enquiry@imtmablr.com

Contact Address

INDIAN MACHINE TOOL MANUFACTURERS' ASSOCIATION

12/5, D-1 Block, MIDC, Chinchwad, Pune-411019 Board Line : +91 7066030531 / 532



REGISTRATION : Prior registration for participation is necessary. Number of participants is limited and will be accepted on 'First Come First Serve' basis. A Certificate of participation will be issued to participants.

Important Information : Participation fee includes, course material, working lunch and tea / coffee. Interested companies are requested to register online by clicking on 'REGISTER' button and by filling up the nomination authority and participant's details in specified form.