

## INTRODUCTION

This course is designed to deepen your knowledge of gear technology. Covering everything from gear applications and types to advanced manufacturing methods and inspection techniques, this workshop addresses all key aspects. Enhance your skills and stay ahead in the dynamic field of gear technology.

In line with this, IMTMA is organizing a training 3 days program on the **Design & Manufacturing of Gears & Gearboxes.** 

## **FOCUS AREAS**

#### DAY-1

- Gear Applications & Types
- Gear Nomenclature
- Gear Tooth Forms
- Spline Nomenclature
- Gear Quality Classification
- Basics of Gear & Gear box Design

#### DAY-2

- Gear Manufacturing Methods (Hobbing/Shaping/Broaching/Shaving/Grinding/Honing)
- Material & Heat Treatment of Gears (Current trends)
- Gear Cutting Tools (Hobs/Shaper Cutters/Shaving Cutters/Broaches/Grinding Worms)
- Fixtures & Work holding for Gear manufacturing
- Gear Cutting & Finishing Machines
- New Generation Gear Cutting (Skiving/Dry Hobbing/Rotary Broaching)
- Gear Quality & Inspection (Macro & Micro Geometry, Errors, Gear Graphs)
- Composite & Cumulative Errors, Pitch Errors, Gear Tooth thickness, Crowning, Reliefs

#### DAY-3

- Backlash and Gear Noise
- Inspection of Bevel gears & pinions Sintered and Plastic Gears
- Gear manufacturing by Forming processes
- Gear Standards (AGMA/DIN/JIS)
- Re-sharpening of Hobs/Shaping Cutters/Shaving Cutters/Broaches
- Gear Software & simulation

### **KEY TAKE AWAYS**

- Working knowledge on Gearbox design
- Selection of gear boxes for different applications
- Design of Gears Shafts
- Understanding Manufacturing drawings of Gears and Shafts
- Systematic design approach

# PARTICIPATION FEE

Rs. 13750/-

+18% GST IMTMA Members/ Micro Companies/ Individuals/ Educational Institutions / Students/ IMTMA Non Members/ Others USD 550/-Overseas Participants

Group Concession : 10% for 3 to 5 and 20% for 6 and more delegates being nominated from the same company

### **PARTICIPANT PROFILE**

This program will benefit Gear design engineers; management involved with the design and manufacture of gearing type components; metallurgists and materials engineers; laboratory technicians; quality assurance technicians; furnace design engineers; and equipment suppliers & practicing engineers from Gear manufacturing industry.

## FACULTY

This program will be conducted by Mr. B.Sengupta.

**Mr.Sengupta** is a distinguished Engineering and Management Consultant and Corporate Trainer with over 30 years of experience in the manufacturing sector, particularly serving MSMEs across India. He specializes in Business Strategy, Lean Manufacturing, TPM, Operational Excellence, and Project Management.

He has held senior roles at notable companies such as Tata Motors, Raymond Group, Hi-Tech Gears, Varroc Engineering. He holds a Mechanical Engineering degree from BITS and a PGDBM, along with certifications in Lean Six Sigma and Lean Manufacturing by the Ministry of MSME, GOI. He is also a seasoned trainer and visiting faculty at esteemed institutions.

**Mr. Sengupta** has a wide experience in Gear design and manufacturing field and has also been associated with Daimler AG Germany for Gear development projects.



### **Contact Address**

#### INDIAN MACHINE TOOL MANUFACTURERS' ASSOCIATION

12/5, D-1 Block, MIDC, Chinchwad, Pune-411019 Board Line : +91 7066030531 / 532



**REGISTRATION :** Prior registration for participation is necessary. Number of participants is limited and will be accepted on 'First Come First Serve' basis. A Certificate of participation will be issued to participants.

participation will be issued to participants. Important Information : Participation fee includes, course material, working lunch and tea / coffee. Interested companies are requested to register online by clicking on 'REGISTER' button and by filling up the nomination authority and participant's details in specified form.