



INTRODUCTION

Understand the role of GD&T in the reduction of manufacturing cost and lead time as well as enhanced product reliability. Thorough knowledge of GD&T – the essential link, connecting the functional departments in the manufacturing industry – is a must for engineers. Many times lack of proper understanding/misconceptions about GD&T lead to depriving the true benefits of GD&T in terms of enhanced reliability of the product, saving in manufacturing cost, reduction in lead time, etc. Learn the fundamentals of GD&T in detail with application examples.

Keeping this in view, Indian Machine Tool Manufacturers' Association is organising a 2 days training programme on "Geometric Dimensioning and Tolerancing (GD&T) in Design through Manufacturing".

FOCUS AREAS

- Tolerance, types of tolerances, why tolerance is required?
- History, Introduction and understanding the need for GD & T
- Fundamental rules of GD&T per ASME - Rule1 and Rule2
- Coordinate vs Geometric tolerancing
- Definitions of Terms and Symbols: Feature, FOS, FCF, MMC, LMC and RFS
- DRF thro definition of datums and DOF restrained by primary, secondary and tertiary datums
- Calculation of bonus tolerance per MMC / LMC
- Five groups of GD&T parameters - Form, Orientation, Location, Run out and Profile
- Form tolerances and applications
- Straightness
- Flatness
- Circularity
- Cylindricity
- Orientation tolerances and applications
 - Parallelism
 - Perpendicularity
 - Angularity
- Location tolerances and applications
 - Position
 - Concentricity
 - Symmetry
- Run out tolerances and applications
 - Circular run out
 - Total run out
- Profile tolerances and applications
 - Profile of a line
 - Profile of a surface
- Learn to Interpret above through Case Studies and Exercises
- Inspection Methodology for GD&T Parameters

KEY TAKE AWAYS

After undergoing the programme, the participants will be able to learn -

- Understand the concepts of GD&T features and correctly interpret GD&T symbols in Engineering Drawings
- Learn about using tolerances at RFS, MMC and LMC conditions and Calculate Bonus tolerance.
- Gain a practical insight into inspection of GD&T features using conventional methods, Co-ordinate Measuring Machine and functional gauges.
- Implement GD&T controls for a new project with proper selection of datum features.

PARTICIPATION FEE

Rs. 4999/-

+18% GST

IMTMA Members/ Micro Companies/ Individuals/ IMTMA Non Members/ Others

Rs. 2500/-

+18% GST

Professors

Rs. 999/-

+18% GST

Student

USD 200/-

Overseas Participants

Group Concession : 10% for 3 to 5 and 20% for 6 and more delegates being nominated from the same company

PARTICIPANT PROFILE

This programme will be a Mid Level one and participants are expected to have knowledge of Engineering Drawing as a prerequisite.

This programme will benefit Managers, Engineers and Supervisory Personnel involved in the functions of Product Design, Process Planning, Production, and Quality Assurance from Machine Tool, Automobile & auto ancillaries, Tool Rooms, Consumer Durables, Aerospace, Defence & Railway establishments, General Engineering and other Capital goods manufacturing industries.

Participants are encouraged to bring their drawings for discussion and problem solving.

FACULTY

This programme will be conducted by, IMTMA Subject Matter Expert.

He is having over 28 years of experience in the industry, in the field of manufacturing of precision components for Nuclear, Aerospace & Automation industry. He has acquired expertise in the application and use of GD&T principles in precision manufacturing of components as well as experience in conducting training programs. He has imparted training in CNC, CAD/CAM, CMM & GD&T for more than 1500 engineers. Has conducted more than 30 batch of Finishing school. Trained industry professionals from TVS, Ceratizit India, Ashok Leyland, Kennametal etc. Prior to working at IMTMA, he has worked at Avasarala Technologies Limited, as Assistant Manager, in the field of machining the precision components using CNC machines. Components manufactured for prestigious projects like Centre for Advanced Technology (BIGBANG test), ITER which is expected to be operational in the year 2030 at France. He was deputed to M/s Kimberly Clark Corporation's KIMTECH plant at Neenah, Wisconsin state, United States of America for one year to understand their best manufacturing practices. At IMTMA, as Assistant Director, his role is to impart hands-on training for manufacturing professionals.

For Registration Contact

Nagraj Hamilpure
Programme Coordinator
9881616902
n.hamilpure@imtma.in
Back End Operations
9742626488
enquiry@imtma.org

Contact Address

INDIAN MACHINE TOOL MANUFACTURERS' ASSOCIATION
12/5, D-1 Block, MIDC, Chinchwad,
Pune-411019
Board Line : +91 7066030531 / 532



imtmatraining.67038796@hdfcbank

REGISTRATION : Prior registration for participation is necessary. Number of participants is limited and will be accepted on 'First Come First Serve' basis. A Certificate of participation will be issued to participants.

Important Information : Participation fee includes, course material, working lunch and tea / coffee. Interested companies are requested to register online by clicking on 'REGISTER' button and by filling up the nomination authority and participant's details in specified form.