



Last date for registration 08 July 2026

INTRODUCTION

In modern manufacturing, the quest for burr free components has scaled a new high. With intricate component design, difficult to machine materials and strict cleanliness requirements, it poses challenges to the manufacturers. Over decades, many different deburring techniques have evolved. Among the most effective ones, there are two non-conventional processes - Electrochemical Machining (ECM) & Thermal Energy Method of deburring (TEM). Owing to their effectiveness and productivity, they are the most preferred methods in recent times.

Keeping this in view, Indian Machine Tool Manufacturers' Association is organizing a training program on **Effective deburring of metallic, machined components**. It is a unique combination of a classroom session followed by practical demonstration at Extrude Hone India's Bangalore facility.

FOCUS AREAS

- Definition, characterisation of burrs
- Causes of burr formation & its ill effects
- Understanding customer needs
- Common deburring methods - merits and demerits
- Non-conventional approach
- Electrochemical machining (ECM) & Thermal deburring (TEM):
 - Basic principles, capabilities and applications
 - How to gain a control on the process for consistent output quality
- Demonstration of ECM & TEM processes with real-life applications
- Open discussion on challenges faced in reality and probable solutions

KEY TAKE AWAYS

- Understanding burrs & customer needs
- A thorough understanding of ECM & TEM technologies
- Seeing ECM & TEM processes working on various components in real life

PARTICIPATION FEE

Rs. 2999/-

+18% GST

**IMTMA Members/ Micro
Companies/ Individuals/
IMTMA Non Members/
Others**

Rs. 1500/-

+18% GST

Professors

Rs. 999/-

+18% GST

Student

USD 120/-

Overseas Participants

Group Concession : 10% for 3 to 5 and 20% for 6 and more delegates being nominated from the same company

PARTICIPANT PROFILE

- This programme will benefit practicing NPD, manufacturing & QA professionals
- An existing user of / anyone interested in adopting ECM & TEM processes
- Irrespective of hierarchy, anyone responsible for delivering quality & securing future

FACULTY

This program will be conducted by **Mr. Debnath Goswami**.

Mr. Debnath Goswami, is a graduate in Mechanical Engineering from Jadavpur University, Kolkata, and has over 30 years of experience in machine design, project management, and the marketing of capital equipment across various industries. Mr. Goswami is a certified Six Sigma Black Belt from the Indian Institute of Statistics in Bangalore, and he holds a Master's degree in Business Administration from the Indian Institute of Management, Bangalore. Currently, he serves as the Managing Director of Extrude Hone India Pvt. Ltd. Previously, he has worked with renowned companies, including Saint-Gobain India, Asian Paints, and Kennametal India.

For Registration Contact

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REGISTRATION : Prior registration for participation is necessary. Number of participants is limited and will be accepted on 'First Come First Serve' basis. A Certificate of participation will be issued to participants.

Important Information : Participation fee includes, course material, working lunch and tea / coffee. Interested companies are requested to register online by clicking on 'REGISTER' button and by filling up the nomination authority and participant's details in specified form.